

impurities each max. 0.05

total max. 0.15

balance aluminum;

- (b) hot rolling the ingot to form an intermediate product;
- (c) cold rolling the intermediate product to form a rolled product in both the length and in the width direction with a total cold deformation of more than 60%;
- (d) solution heat treating the intermediate product after the cold rolling in at least one direction;
- (e) cooling the solution heat treated intermediate product; and
- (f) ageing the cooled intermediate product ;

9, said damage tolerant product having a minimum L-0.2% yield strength of 300 MPa or more, a minimum LT-0.2% yield strength of 270 MPa, a minimum T-L fracture toughness  $K_{C(a0)}$  of 100 MPa. $\sqrt{m}$  or more for a 700 mm wide CCT-panel, and having in both L/ST- and LT/ST-sections an average grain size of 20 to 45 microns, and a range for elongation to fracture in the L-direction from 5 to 35 %.

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Please add the following claims.

92 --40. The product in accordance with Claim 1, wherein the alloy is in a temper selected from the group consisting of a T3 temper.

41. The product in accordance with Claim 1, wherein the alloy is in a temper selected from the group consisting of a T351 temper. --

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